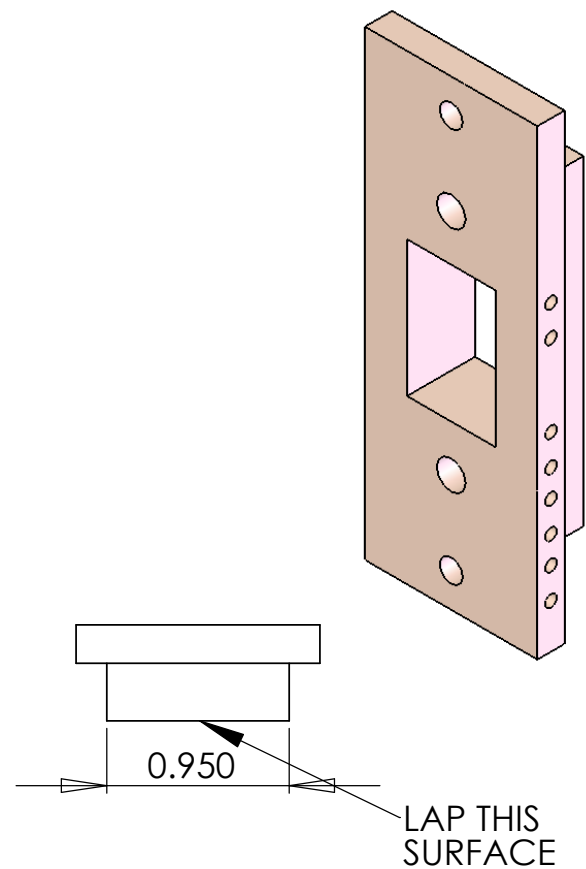
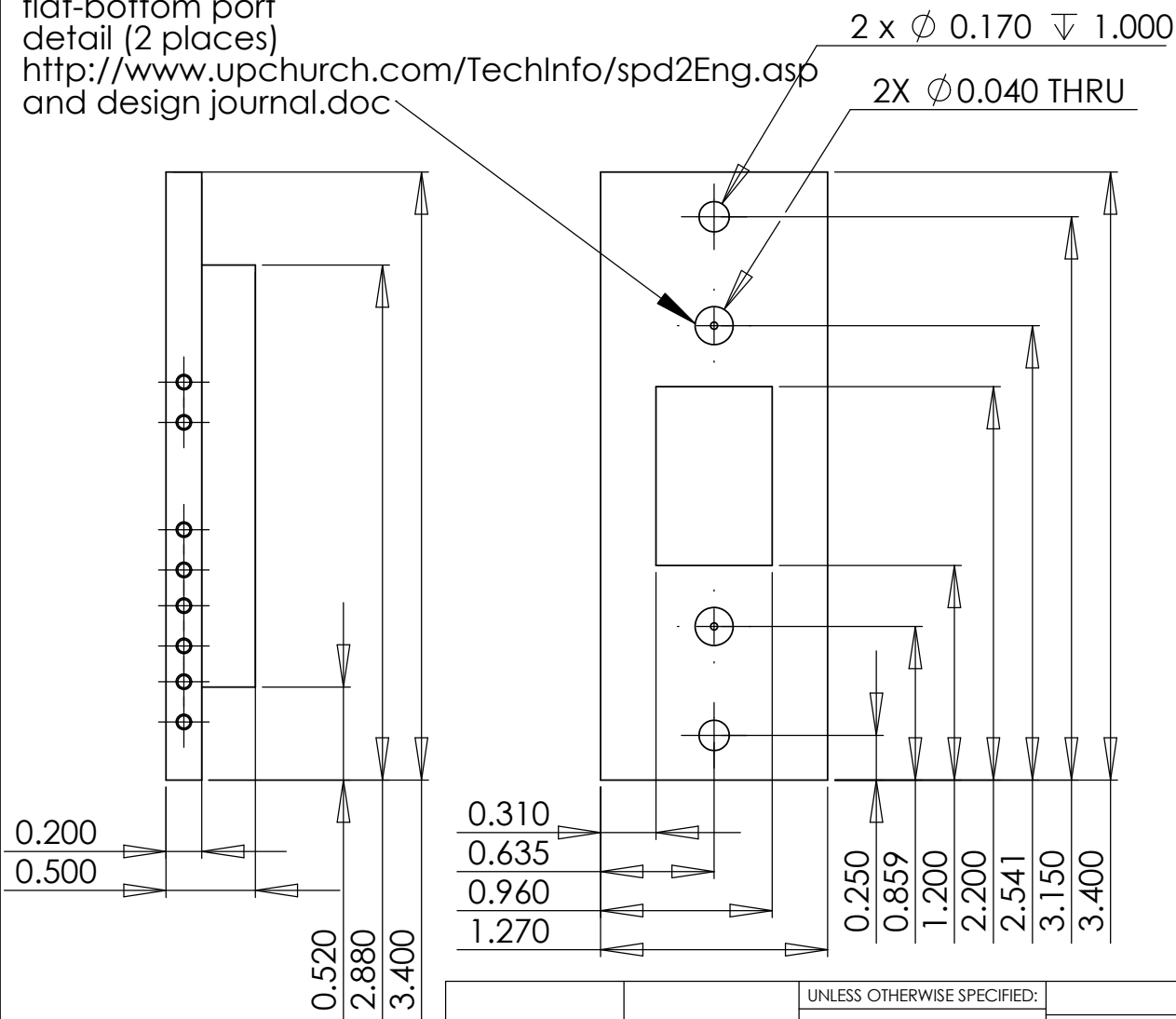


Upchurch 1/4-28  
flat-bottom port  
detail (2 places)

<http://www.upchurch.com/TechInfo/spd2Eng.asp>  
and design journal.doc



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN	GJP	08-09-2006	TITLE:
		TOLERANCES: FRACTIONAL ±	CHECKED			
		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			
		THREE PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV <b>A</b> top_plate
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			
		MATERIAL stainless	IGNORE SIDE HOLES IN DRAWING WHICH ARE NOT DIMENSIONED			
NEXT ASSY	USED ON	FINISH	LAP WITH 200, 400, THEN 600 GRIT WET SANDPAPER ON GLASS PLATE			SCALE: 1:1
APPLICATION		DO NOT SCALE DRAWING				WEIGHT:
						SHEET 1 OF 1

5 4 3 2 1